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APPLICATION NO. FILING DATE FIRST NAMED INVENTOR CONFIRMATION NO. ATTORNEY DOCKET NO. 10/647,675 08/25/2003 David L. Brown DP-308419 2914 22851 08/12/2005 **EXAMINER** DELPHI TECHNOLOGIES, INC. PHAN, THIEM D M/C 480-410-202 PAPER NUMBER PO BOX 5052 **ART UNIT** TROY, MI 48007 3729

DATE MAILED: 08/12/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
	10/647,675	BROWN ET AL.	
Office Action Summary	Examiner	Art Unit	
	Tim Phan	3729	
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet with the c	orrespondence addres	is
A SHORTENED STATUTORY PERIOD FOR REPITHE MAILING DATE OF THIS COMMUNICATION  - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	.136(a). In no event, however, may a reply be tin ply within the statutory minimum of thirty (30) day I will apply and will expire SIX (6) MONTHS from te, cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this commu D (35 U.S.C. § 133).	ınication.
Status			
1) Responsive to communication(s) filed on 16.	lune 2005		
<u> </u>	is action is non-final.		•
3) Since this application is in condition for allow closed in accordance with the practice under	ance except for formal matters, pro		erits is
Disposition of Claims			
4) ⊠ Claim(s) 1 is/are pending in the application.  4a) Of the above claim(s) is/are withdress  5) □ Claim(s) is/are allowed.  6) ⊠ Claim(s) 1 is/are rejected.  7) □ Claim(s) is/are objected to.  8) □ Claim(s) are subject to restriction and/			
Application Papers			
9)☐ The specification is objected to by the Examir	er.		:
10)☐ The drawing(s) filed on is/are: a)☐ ac			
Applicant may not request that any objection to the			
Replacement drawing sheet(s) including the corre			
Priority under 35 U.S.C. § 119	,		•
12) Acknowledgment is made of a claim for foreig  a) All b) Some * c) None of:  1. Certified copies of the priority document  2. Certified copies of the priority document  3. Copies of the certified copies of the priority application from the International Bure  * See the attached detailed Office action for a list	nts have been received. nts have been received in Applicat onty documents have been receive au (PCT Rule 17.2(a)).	ion No ed in this National Sta	ge
Attachment(s)			
1) Notice of References Cited (PTO-892)	4) Interview Summary		
<ul> <li>2) Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date</li> </ul>	Paper No(s)/Mail D  5)  Notice of Informal F  6)  Other:	ate Patent Application (PTO-152	2)

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## **DETAILED ACTION**

1. The amendment filed on 6/16/05 has been fully considered and made of record.

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claim 1 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kusumoto et al (US 6,715,199 B2) in view of Umeda et al (US 6,137,201) or vice versa.

Kusumoto et al teach a method of manufacturing dynamo-electric machine, comprising:

• providing a stator core (Fig. 1, 11) having a main axis as core center and a secondary axis through the slot bottom (Fig. 1, 12), said secondary axis being parallel to, and radially offset from, said main axis, said core further including a plurality of teeth (Fig. 1, both sides of 12) projecting radially inwardly to define a central bore, said plurality of teeth being separated by intervening slots (Fig. 1, 12) having slot openings (Fig. 1, 16);

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- forming a continuous wave-shaped conductor (Fig. 5, 18) segment out of a continuous conductor, said wave-shaped conductor segment having a plurality of straight portions (Fig. 5, 18a) extending longitudinally along and parallel to said secondary axis, a plurality of end-turn regions extending transverse (Fig. 5, 18b) said secondary axis and disposed in between said straight portions in an alternating pattern and having a conductor segment end (Fig. 9, see below) at each end of the conductor segment, said conductor segment ends having a first cross-sectional shape, said straight portions (Fig. 6, 18a) having a second cross-sectional shape different than said first shape, and said end-turn regions having a third cross-sectional shape (Fig. 5, 18b) different than said first or second cross sectional shapes (Fig. 5, 18a);
- inserting (Col. 4, lines 47 ff.) said wave-shaped conductor segment into said slots in an axial direction such that said waved shaped conductor is received in said slots at intervals of a predetermined number of slots.

Umeda et al teach a process of making an AC generator, comprising:

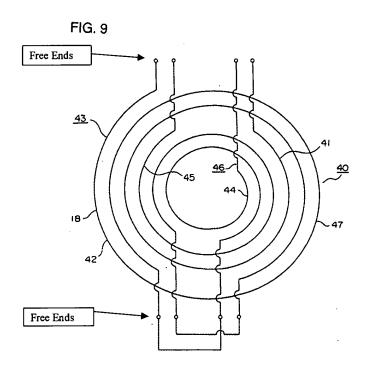
- creating an unformed tooth tip or forming an addendum extreme end (Fig. 8A, 32a) at the tooth tip (Fig. 8A, 32) that defines slot opening;
- deforming the unformed tooth tip or extreme end (Fig. 9, Col. 7, lines 32-35).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to combine the two teachings by applying the no groove tooth and the deforming tooth tip, as taught by Umeda et al, to the method of manufacturing dynamo-electric machine by

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Kusumoto et al, in order to prevent any electrolyte such as salt water from entering into the slots through a groove and damaging the generator (Umeda et al, col. 3, lines 58-61).



Response to Arguments

4. Applicants' arguments with respect to claim 1 have been considered but are moot in view of the new grounds of rejection.

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## Conclusion

5. The prior art made of record and not relied upon is considered pertinent to applicants' disclosure.

Applicants' amendment necessitated the new grounds of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicants are reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tim Phan whose telephone number is 571-272-4568. The examiner can normally be reached on M - F, 9AM - 5PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 571-272-4690. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

A. DEXTER TUGBANG

Tim Phan Examiner Art Unit 3729

tp August 10, 2005